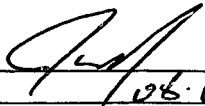
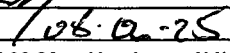


Date: 25/06/2008 2:34:49 PM
 User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : CLEVIS
 Job Number : 40073
 Estimate Number : 12051
 P.O. Number :
 This Issue : 25/06/2008 S.O. No. :
 Prsht Rev. : NC Part Number : PB674300189
 First Issue : 1/1 Type : MACHINED PARTS Drawing Number : B6743001 PAGE30
 Previous Run : 40073 Project Number : N/A
 Drawing Revision : B1
 Material :
 Due Date : 02/07/2008 Qty: 7 Um: Each
 Written By : 
 Checked & Approved By : 
 Comment : Est. A 05.08.26 New issue KJ/JLM
 Est Rev:B Now on Doosan Lathe 08-06-25 JLM Verified By:EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :


1.0 M6061T6R1000 ROUND BAR 1.00"



Comment: Qty.: 0.0167 f(s)/Unit Total: 0.1169 f(s)

ROUND BAR 1.00"



Turn as per Dwg B67-43001

Dwg Rev: 

Material: 6061-T6 Bar Ø1.00 (QQ-A-200/8 or QQ-A-225/8)

(M6061T6R1.000)

Identify for B67-43001-89

Batch:  08/07/04


2.0 DOOSAN LATHE DOOSAN LATHE



Comment: Doosan Lathe

1- Turn as per Folio FA Rev:  & Dwg b67-43001-1 Rev: 

2-Deburr per dwg B67-43001-1

 08/07/04

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



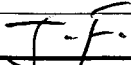
Comment: INSPECT PARTS AS THEY COME OFF MACHINE

 08/07/04

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK



08/07/04

(7)

(7)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CLEVIS

Job Number: 40073

Part Number: PB674300189

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

BR 08-07-07

(7)

6.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

Mask Ø0.860"

START TIME:

10:30

OVEN TEMPERATURE:

220

FINISH TIME:

11:00

BR / ALV 08/07/10

(78)

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08-09-10

(87)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

DAF

M. Fauteux 08-07-14

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/07/15

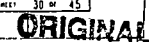
Job Completion



MF 08-07-14

40073

db 01-20



DART AEROSPACE LTD		Work Order:	40073
Description: CLEVIS		Part Number:	B67-43001-89
Inspection Dwg:	Rev: B1	Page 1 of 1	

PB 30

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
1.00	+/- .030	1.000				
.375	+/- .010	.375				
.188	+/- .010	.188				
2.23	+/- .030	2.23				
.35	+/- .030	.350				
.880	+/- .010	.881				
.430	+/- .010	.430				
.860	+/- .010	.860				
.89	+/- .03	.89				
.42	+/- .03	.42				
R. 500	+/- .010	.500				
.312	+ .006 - .001	.315				
.95	+/- .030	.95				
.10	+/- .030	.10				

Measured by: RD	Audited by: J.F.	Prototype Approval: N/A
Date: 08/27/04	Date: 08/07/04	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

[Signature]